

# Corrective and Preventive Action Management

## Centralize and automate your CAPA management for lasting results





#### Manage non-conformities the same way every time

Standardized metrics ensure every non-conformity is handled the same way – no inconsistencies, no human error.



#### Take full control without the hassle

Automate everything – from identifying issues to tracking resolutions – with reminders that keep your team on track effortlessly.

#### Spot and resolve root causes quickly

Customizable dashboards and detailed reports give you instant visibility into progress, trends, and root causes.



#### Move from fixing to preventing

Easily manage CAPA across departments and sites with predefined workflows, advanced analytics, and root cause tools – turning reactive fixes into proactive solutions.

### Easy-to-follow: the TenForce CAPA Management Process

### Identify and register non-conformities

#### Describe the problem

### Perform root cause analysis

### Define your CAPA action plan

### Execute and follow up on actions

#### Evaluate and close

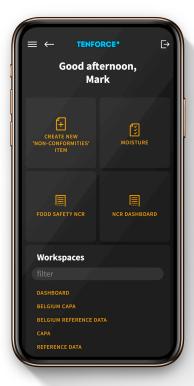
- ✓ Log nonconformities manually or through other TenForce modules, e.g. Audit Management, Incident Management, Complaint Handling
- ✓ Categorize the risk based on its potential impact (e.g., observation, minor, major, critical).
- ✓ Customize event and risk categories to suit your needs.

- ✓ Detail the issue: what happened, where, who was involved, were immediate corrective actions
- ✓ Link data from other TenForce modules to provide a complete picture.

taken?

✓ Use feedback loops to request and validate additional information as needed.

- ✓ Decide if a quick RCA or a thorough 6step process is required.
- ✓ Select your RCA team and methodology for investigation.
- ✓ Upload supporting documents, images, and data.
- ✓ Create an action plan that's specific, measurable, achievable, relevant, and time bound.
- ✓ Assign clear roles and responsibilities for each action item.
- ✓ Add or adjust actions as the plan progresses.
- ✓ Implement actions, monitor progress, and ensure smooth workflow control.
- ✓ Stay on track with automated reminders and notifications.
- ✓ Regularly review the plan's effectiveness and adjust as needed.
- ✓ Complete the "check" phase of the Plan-Do-Check-Act (PDCA) cycle to evaluate outcomes.
- ✓ Assess each action's effectiveness and document lessons learned.
- ✓ Close actions, with the option for preliminary closure before final evaluations.



61%

increase in tracked and completed CAPAs

37%

decrease in recurrence of issues

YOUR PEERS TRUST US





